



Number 21

### New Thermoplastic Impeller for GE-660 Models

Our pump model GE-660 was released in 2003. It has been very popular due to the high performance and convenience of mounting on universal 3/4" keyed shaft engines. A cast iron impeller has been standard in this model since its introduction.

Effective October 2018 a new thermoplastic impeller will be included as standard equipment in all GE-660 pump models. The impeller is molded around a stainless steel hub providing the following advantages:



- ✓ Improved chemical resistance with a range of crop protection chemicals, fertilizers, and deicing liquids
- ✓ Smooth flow passages for maximum performance and efficiency
- ✓ Stainless hub prevents corrosion at the shaft connection for easier service
- ✓ Light weight construction
- ✓ Lower cost
- ✓ Interchangeable with all older GE-660 pump models



Impeller Material	Part Number	EDP #	Description
Thermoplastic	ACAL-28-660-P	30556	Impeller with keyway; thermoplastic
Cast Iron	ACAL-28-660	30171	Impeller with keyway; cast iron
Cast Iron - E-coated	ACAL-28-660-EC	30195	Impeller with keyway; cast iron; E-coated

The cast iron impeller remains available and may be ordered by adding the "-CI" suffix to the pump model number. Please note, the cast iron impeller should be used with liquids above 140° F.

Standard Models with Thermoplastic Impeller	Description	New Model with Optional Cast Iron Impeller
GE-660-LE	Pump kit; less engine	GE-660-LE-CI
GE-660-LE-EC	Pump kit; less engine; e-coated	GE-660-LE-EC-CI
GE-660-BRIGGS	Pump on Briggs engine	GE-660-BRIGGS-CI
GE-660-HONDA	Pump on Honda engine	GE-660-HONDA-CI
GE-660-HONDA-ES	Pump on Honda electric start engine	GE-660-HONDA-ES-CI